

Date:
User:Monday, 2/5/2007 8:14:46 AM
Kim Johnston

Process Sheet

SPIT

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACEPOD UPGRADE KIT RH
 Job Number : 30626
 Estimate Number : 12684
 P.O. Number : *N/A*
 This Issue : 2/5/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : SMALL / MED FAB
 Previous Run : *N/A*
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]* 07.02.05
 Comment : Est Rev:A new issue 07.01.31 EC

Part Number : D350600249
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : *[Mark]*
 Material : *N/A*
 Due Date : 2/9/2007 Qty: *10* Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPP 350-600-249 CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

3.0 D2464 3/4 Seal



Comment: Qty.: 3.1500 f(s)/Unit Total: 31.5000 f(s)

Cut 3/4 Seal 36.00" long

Batch: *B28812* ✓

4.0 D30153 Lock Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Lock Nut

Batch: *B30169* ✓

5.0 D35471 BRACKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

BRACKET

Batch: *B30636* ✓

6.0 D35501 STRUT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

STRUT

Batch: *B30637**(9)-**B 30962 9X**B30690* *(14)*

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Seq. #:	Machine Or Operation:	Description :
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7.0	D35527	CARBON STEEL GAS SPRING
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: B30638 ✓

8.0	D35547	BALL STUD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

x BALL STUD

Batch: B30210 ✓

9.0	AN55A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Batch: M103470 ✓

10.0	AN526C832R14	Screw
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 60.0000 Each(s)

Screw

Batch: M9216 ✓

11.0	MS24694S69	Screw
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Screw

Batch: M103574 ✓

12.0	AN3235020935	WASHER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

* WASHER

Batch: M100153 ✓

13.0	MS270390811	Screw
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Screw

Batch: M15003 ✓

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Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

AN960JD10L

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer

Batch: M101291 ✓

15.0

AN960JD8

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 160.0000 Each(s)

Washer

Batch: M102842 ✓

16.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Washer

Batch: M102929 ✓

17.0

NAS1515H3

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

Batch: M100993 ✓

18.0

MS21042L08

Nut



Comment: Qty.: 22.0000 Each(s)/Unit Total : 220.0000 Each(s)

Nut

Batch: M101438 (106) ✓ M103177 (103) ✓ M103469 (14) ✓

19.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

Batch: M102217 ✓

20.0

MS21042L5

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Nut

Batch: M100564 ✓

CP 07/02/08 (10)

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Part Number: D350600249

Seq. #:

Machine Or Operation:

Description:

21.0

MS27039125

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Screw

Batch: M101369 ✓

22.0

AN960JD10

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Washer

Batch: M100274 ✓

23.0

AN526C832R10

Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total: 100.0000 Each(s)

Screw

Batch: M1367 (63X) ✓

M103492 (37X) ✓

24.0

D35571

BRACKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

BRACKET

Batch: 628630 (4X) ✓ B30644 6X ✓

25.0

D2228

Backing Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Backing Plate

Batch: B24858 ✓

26.0

D35547

BALL STUD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

BALL STUD

Batch: B30210 ✓

27.0

D2237

Striker Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Striker Plate

Batch: B28288 ✓

EB 04/02/08 @

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Job Number:



Seq. #:

Machine Or Operation:

Description:

28.0

MS20426AD45

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Rivet

Batch: M4067 ✓

29.0

D35381

HINGE BRACKET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

HINGE BRACKET

Batch: B30635 ✓

30.0

AN526C832R24

screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

screw

Batch: M102256 ✓

[Signature] 07/02/08

U 07-0312

Job Completion



12

31.0

QC4

[Signature] 7/2/27 (9)

32.0

Pack per PPP 350-600-249

[Signature] 7/3/5 (1)
[Signature] 7/2/27 (9)

33.0

QC21

[Signature] 07/03/12 (1)